



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**RBW1805G01431-3G-11**

**Job Sheet 176640**



**Part No:** RBW1805G01431-3G-11

**Job Qty:** 5 ea

**Part Name:** Placard



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/26/18

**Job Tracking No:**

**Due Date:** 4/30/18

**Created By:** Logan David

**Type:** Stock

**Description:**

**Note:** DWG RBW1805G01431-3G REV 0 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 5 Ea  |            | 4/30/18  | 0.00      | 0.00    | Start Up Small Fab-3  |           | MCC              |
| 110   | Small Fab          | 5 pcs |            | 4/30/18  | 0.00      | 2.03    | Small Fab-4           |           | MCC              |
| 120   | QC                 | 5 pcs |            | 4/30/18  | 0.00      | 0.00    | QC5                   |           | 8/6              |
| 130   | Packaging          | 5 pcs |            | 4/30/18  | 0.00      | 0.00    | Packaging3-1          |           | 8/6              |
| 140   | QC21-SA            | 5 Ea  |            | 4/30/18  | 0.00      | 0.00    | QC21                  |           | ml 18/4/18 GA094 |

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. \*\*\*NOTE\*\*\* Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

DAS  
21  
9-80

APR 27 2018

### Job BOM

| Part / Item | Component Name         | Quantity           | Operation             | Container |
|-------------|------------------------|--------------------|-----------------------|-----------|
| LM922402    | Plastic, Black & White | .8350 sf (.167 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | LM922402       | 1        | 39        | 0         |

### Part Specifications

Specifications could not be found.

Plex 4/26/18 1:54 PM dart.logan.david

**DART**  
AEROSPACE

Container No: S065859



Part: RBW1805G01431-3G-11  
Job No: 176640  
Serial No/Batch: S065859

Revision: 0  
Inspector:

Dart Aerospace Ltd.  
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Date: 04/26/18

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| REVISIONS |             |      |         |          |
|-----------|-------------|------|---------|----------|
| REV       | DESCRIPTION | DATE | INITIAL | APPROVED |

ARIAL 3/16 LETTERS

RBW1805G01431-3G

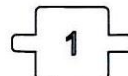
| ITEM | P/N              | DESCRIPTION           | QTY |
|------|------------------|-----------------------|-----|
| 1    | RBW1805G01531-3G | MVA LIFTING TOOL      | 1   |
| 2    | RBW1805G01631-3G | MVA INSTALLATION TOOL | 1   |
| 3    | RBW1805G01731-3G | MVA REMOVAL TOOL      | 1   |

ARIAL 1/8 LETTERS

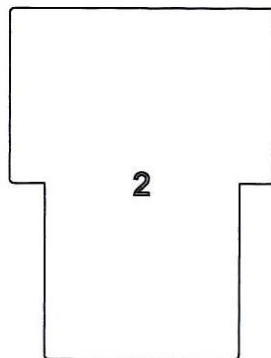
BLACK BACKGROUND WITH WHITE LINES & LETTERS

4.00

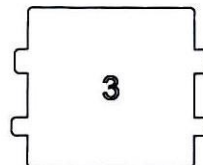
2



1



2



3

6.00

3

.06

(11)

PLACARD



RED BARN MACHINE

|                                                        |                        |
|--------------------------------------------------------|------------------------|
| TITLE                                                  |                        |
| TOOL KIT, MAST VIBRATION ABSORBER REM/INST             |                        |
| DWG NO.                                                | REV                    |
| RBW1805G01431-3G-11                                    |                        |
| MAT'L PLASTIC                                          | DRAWN BY: SMITH        |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005                                            | FRACTIONS ± 1/32       |
| .XX ± .01                                              | ANGLES ± 5°            |
| .X ± .1                                                |                        |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AW139                  |
| SCALE 1:1                                              | DATE 6/21/2013         |
| SHEET 4 OF 4                                           |                        |